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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/597,918	04/28/2008	Jean-Pierre Chochoy	VAL 221 P2 - MFR 0195 PCT	7886
	7590 03/03/201 JENKINS, ESQ.		EXAMINER	
2310 FAR HILI	LS BUILDING		PHAN, THIEM D	
DAYTON, OH 45419			ART UNIT	PAPER NUMBER
			3729	
			MAIL DATE	DELIVERY MODE
			03/03/2011	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	Application No.	Applicant(s)	
	10/597,918	CHOCHOY, JEAN	-PIERRE
Office Action Summary	Examiner	Art Unit	
	THIEM PHAN	3729	
The MAILING DATE of this communication a Period for Reply	ppears on the cover sheet v	vith the correspondence add	dress
A SHORTENED STATUTORY PERIOD FOR REPWHICHEVER IS LONGER, FROM THE MAILING - Extensions of time may be available under the provisions of 37 CFR after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory perions for reply within the set or extended period for reply will, by state Any reply received by the Office later than three months after the main earned patent term adjustment. See 37 CFR 1.704(b).	DATE OF THIS COMMUN 1.136(a). In no event, however, may and will apply and will expire SIX (6) MO ute, cause the application to become A	ICATION. Treply be timely filed NTHS from the mailing date of this constant to the second sec	
Status			
1) ☐ Responsive to communication(s) filed on 14 2a) ☐ This action is FINAL . 2b) ☐ The substitution of t	nis action is non-final. vance except for formal ma	·	merits is
Disposition of Claims			
4) ☐ Claim(s) 1-18 is/are pending in the application 4a) Of the above claim(s) 16-18 is/are withdr 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 1-15 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and	awn from consideration.		
Application Papers			
9) The specification is objected to by the Examination The drawing(s) filed on 11 August 2006 is/are Applicant may not request that any objection to the Replacement drawing sheet(s) including the correction. 11) The oath or declaration is objected to by the	e: a) accepted or b) one drawing(s) be held in abeyated in abeyated if the drawing	nce. See 37 CFR 1.85(a). g(s) is objected to. See 37 CF	FR 1.121(d).
Priority under 35 U.S.C. § 119			
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority docume 2. Certified copies of the priority docume 3. Copies of the certified copies of the priority docume application from the International Bure * See the attached detailed Office action for a limit	nts have been received. nts have been received in a iority documents have been eau (PCT Rule 17.2(a)).	Application No n received in this National S	Stage
Attachment(s) 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948)		Summary (PTO-413) (s)/Mail Date	
3) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date <u>8/18/06</u> .		Informal Patent Application	

DETAILED ACTION

Election/Restrictions

1. Applicant's election with traverse of Group I, Claims 1-15, filed on 1/14/11 is acknowledged.

Applicant traverses the Restriction Requirement on the grounds that the search for both the inventions of Group I and Group II is not unduly burdensome.

In response, the inventions of Groups I and II each have a separate status in the art and clearly have a separate field of search which would be non-coextensive.

In accordance with MPEP § 803, the examiner has demonstrated that the inventions of Groups I and II are each independent or distinct as claimed (filed on 12/21/10) and a serious burden would be placed on the examiner.

Accordingly, Claims 16-18 are withdrawn from further consideration pursuant to 37 CFR 1.142(b) as being drawn to a nonelected Group, there being no allowable generic or linking claim.

The Restriction filed on 12/21/10 is hereby **made Final**.

Applicant is required to cancel these nonelected Claims (16-18) or take other appropriate action.

An Office Action on the merits of Claims 1-15 now follows.

Title

2. The following title is suggested: "Method of inserting an undulating winding into a stator".

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Claim Rejections - 35 USC § 102

3. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless –

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 4. Claims 1-15 are rejected under 35 U.S.C. 102(b) as being anticipated by Anderson (US 4,750,258).

Regarding claim 1, Anderson teaches a method of axially inserting multiple pole, multiple phase windings, comprising:

- shaping each winding (Fig. 2, G), the wire thereof being formed into a succession of crenellations connected by linking segments, each crenellation comprising two lateral branches (2 Side Branches of G1A) facing one another each intended to be inserted at a receiving position of a slot, and a top branch (Opposite of G1A & inside of 1) connecting the two lateral branches;
- placing the windings on an insertion tool (Fig. 12, Items 7, 9, 11, 13 & 29);
- inserting the turns into the slots of the stator (Fig. 13, 3), characterized in that the step of placing the windings is implemented on a cylindrical insertion tool (Fig. 1, 7), each winding constituting several turns around the insertion tool, these turns being superimposed in a given order, and in that the windings are wound around the insertion tool at the same time, the turns that follow one another in said given winding order belonging alternately to the different windings (Fig. 2, G1-G3).

Regarding claim 2, Anderson teaches that the step of inserting the turns (Figs 12-13, G) into the slots (S) of the stator (3) is implemented in the reverse order to the winding order, the lateral branches of these turns progressively occupying radially more inner positions.

Regarding claim 3, Anderson teaches that the winding order comprises a succession of identical sequences (Fig. 2, G), each sequence consisting of one turn of each winding.

Regarding claim 4, Anderson teaches that, on the insertion tool, the crenellations (Fig. 2, Both side windings of G2A) extend in respective planes parallel to the axis of symmetry of the insertion tool, or slightly inclined with respect to this axis.

Regarding claim 5, Anderson teaches that the inserting of the windings into the slots is implemented by moving the insertion tool (Figs. 12-13, Items 11 & 13) along the axis of symmetry of the stator (3).

Regarding claim 6, Anderson teaches that the top branches (Fig. 14, G3B) of the crenellations are curved and form a winding overhang on a first axial side of the stator.

Regarding claim 7, Anderson teaches that the linking segments (Fig. 14, G3B) connect two respective lateral branches of two neighboring crenellations along the wire and have a curved shape, these segments forming a winding overhang on a second axial side of the stator opposite to the first.

Regarding claim 8, Anderson teaches that the top branches and/or the linking segments (Fig. 14, G3B) formed at step 1) have increasing or decreasing heights along the windings.

Regarding claim 9, Anderson teaches that the turns whose lateral branches (Fig. 14, G1A) are inserted in radially outer positions of bottoms of slots have top branches and/or linking segments (Fig. 14, G3B) with heights relatively greater than the turns whose lateral branches

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occupy radially inner positions (S).

Regarding claim 10, Anderson teaches that, after step 3), a step 4) of shaping the winding overhangs by inclining the linking segments (Fig. 14, G3B) and/or the top branches (G3A) towards the inside.

Regarding claim 11, Anderson teaches that, after step 3), a step 4) of shaping the winding overhangs by inclining the linking segments (Fig. 14, G3B) and/or the top branches (G1A) towards the outside.

Regarding claim 12, Anderson teaches that, between steps 1) and 2), a step 1') of local shaping of the wire in areas of this wire intended to cross other wires (Fig. 2, C & CS), or other areas of the same wire, once the windings have been inserted into the stator.

Regarding claim 13, Anderson teaches that the wire has a round cross-section (Fig. 12, 37a), the slots (Fig. 15, S) having a circumferential width that is a multiple of the diameter of the wire.

Regarding claim 14, Anderson teaches that the slots have a circumferential width corresponding to the diameter of the wire (Fig. 9, C), the lateral branch occupying the radially most inner position being deformed by broadening in a circumferential direction so as to hold the lateral branches occupying the other positions inside the slot.

Regarding claim 15, Anderson teaches that the slots have a circumferential width equal to at least two diameters of the wire (Fig. 2, C & CS) and have on a radially inner side an opening partially closed on two opposite sides by two axial steps, the lateral branches occupying the slots being held inside it by a flat wedge (Col. 7, line 19) resting on the steps on an inner side of the slot.

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Conclusion

5. The prior art made of record and not relied upon is considered pertinent to applicant's

disclosure.

Any inquiry concerning this communication or earlier communications from the

examiner should be directed to Tim Phan whose telephone number is 571-272-4568. The

examiner can normally be reached on M, 8AM - 2PM, and W & Th, 8AM - 5PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Derris Banks can be reached on 571-272-4419. The fax phone number for the

organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent

Application Information Retrieval (PAIR) system. Status information for published applications

may be obtained from either Private PAIR or Public PAIR. Status information for unpublished

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system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

/Phan Thiem/

Primary Examiner, Art Unit 3729

February 25, 2011